

Application of: JENKINS
Appl. No. 10/849,524
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AMENDMENTS TO THE SPECIFICATION:

Following paragraph [0025] of the specification, please add the following two paragraphs. No paragraphs are deleted or replaced.

[0025.1] FIG. 7 is a side perspective view of free wheeling tension roller assembly 121 of FIG. 5 including free wheeling roller 122 mounted with a vertical degree of freedom in tension roller guide 123 to maintain tension on the bag material 126.

[0025.2] FIG. 8 is a front perspective view of the free wheeling tension roller assembly 121 of FIG. 7 including free wheeling roller 122 mounted with a vertical degree of freedom in tension roller guide 123, with spring biased and/or pneumatic cylinder for maintaining controlled upward pressure against roller 122 and the bag material as it passes over.